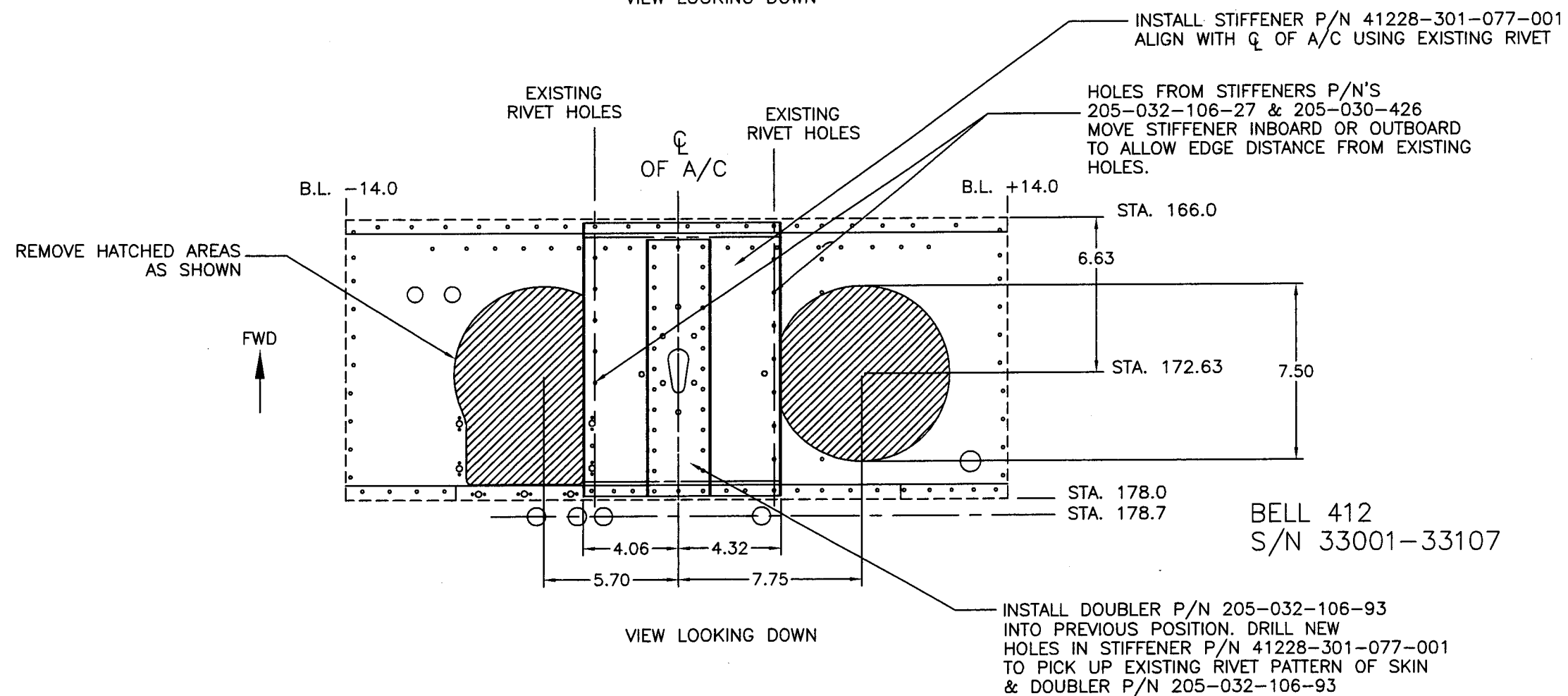
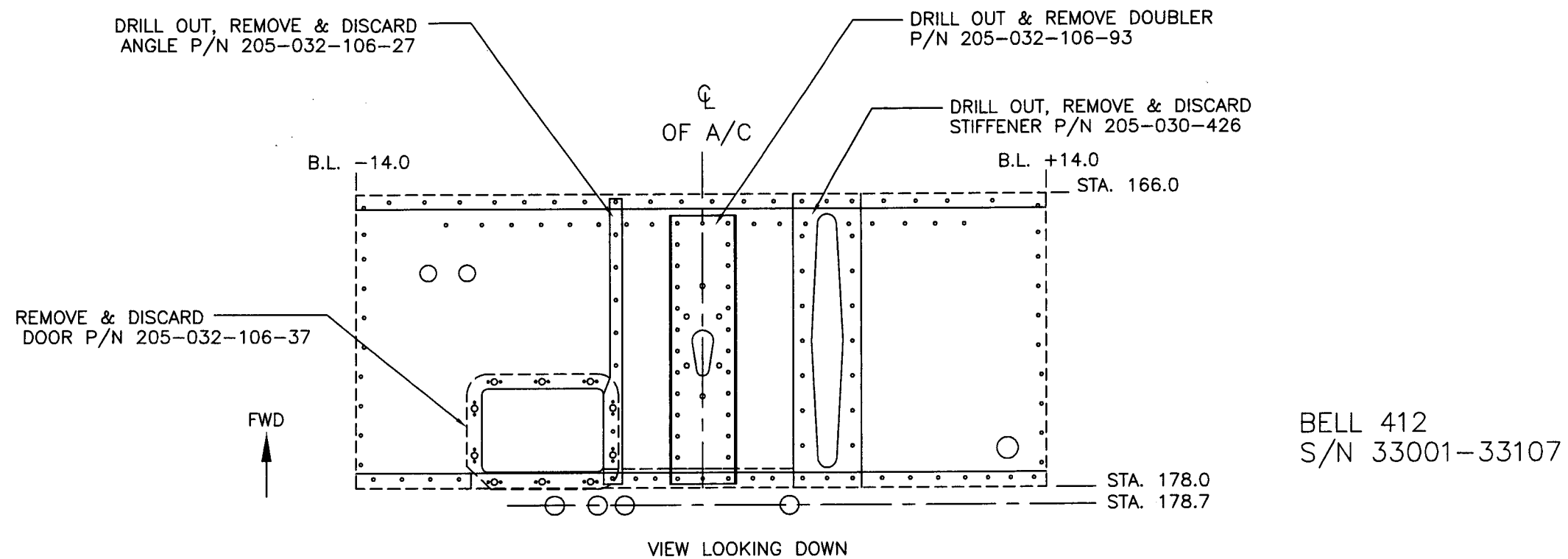


REVISION							
LETTER	DFTSMAN	DATE	DESCRIPTION			APPROVED	DATE
A	DNN	1/25/96	REMOVED ANGLES--ADDED STIFFENER.			D. MARWILL 265-96-12	2/27/96
						P. SCHWARTZ 96.014	3/21/96
						96.015	3/21/96
						96.016	3/21/96
B	DNN	6/8/05	ADDED 212 & 205 MODELS TO -001 INSTALLATION CALLOUT ON SHT 3. MINOR CHANGE - FAR 21.97 (a)				

					A/R	MS20426AD3	RIVET							
					A/R	MS21059L3	NUTPLATE							
					A/R	A/R	AN960JD10	WASHER						
					A/R	A/R	MS27039-10	SCREW						
					1		41228-301-077-001	STIFFENER						
					1	1	41228-301-065-002	FUEL RETURN CAVITY ASSY						
					1	1	41228-301-065-001	FUEL RETURN CAVITY ASSY						
							-003	INSTL. (412 S/N 33108 & SUB)						
							-001	INSTL. (412 S/N 33001-33107)						
					-003	-001	PART NO.	NAME	STOCK SIZE	MATERIAL	MATL.SPEC.	ZONE		
NO. REQ'D PER ASSY.														
LIST OF MATERIAL														
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									CHECK					
								X. ± .1	STRESS					
								XX ± .03	PROJ. ENGR.			DWG. SIZE	C	SCALE
								XXX ± .01	HEAT TREAT				NONE	
							41228-300-006	ANGLES ±	FINISH	Era Helicopters LLC			DWG. NO. 41228-301-066 SHT 1 OF 3	REV. B
				DASH NO.	REQ'D PER ASSY	NEXT ASSEMBLY			MDL					

- ⚠ TRIM EDGES OF CAVITY ASSY AS REQUIRED TO CLEAR ANY EXISTING OBSTRUCTIONS, DRAINS ETC.
- ⚠ INSTALL 1 NUTPLATE IN AREA SHADED AVOIDING ANY EXISTING OBSTRUCTIONS, DRAINS ETC.
- ⚠ INSTALL A MINIMUM OF 2 NUTPLATES IN AREA SHADED AVOIDING ANY EXISTING OBSTRUCTIONS, DRAINS ETC.

NOTES:



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Era Helicopters LLC

TITLE

FUEL RETURN CAVITY INSTL.

SIZE

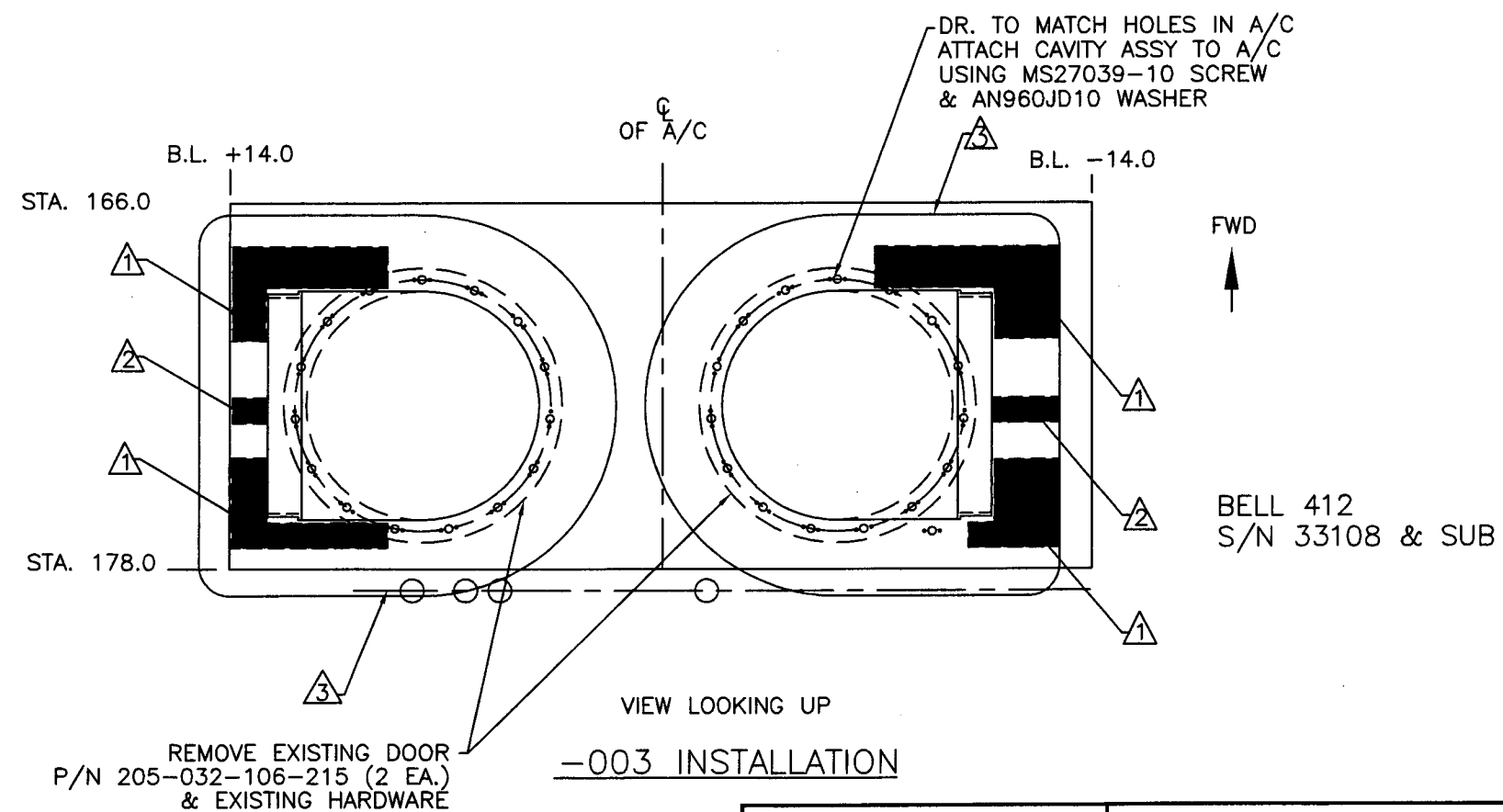
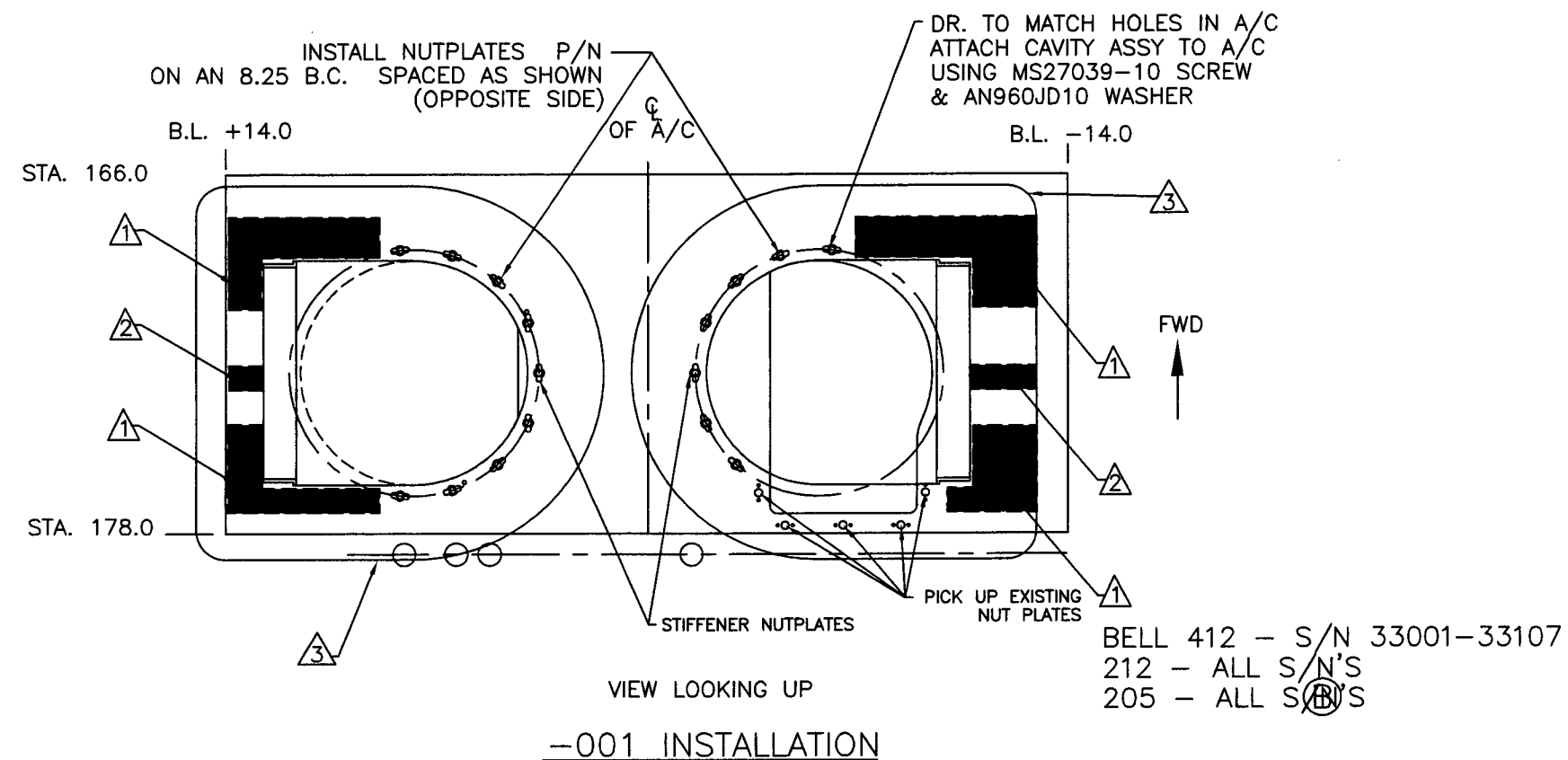
C

DWG. NO.

41228-301-066
SHT 2 OF 3

REV.

B



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TITLE
FUEL RETURN CAVITY INSTL.

SIZE
C

DWG. NO.
41228-301-066
SHT 3 OF 3

REV.
B